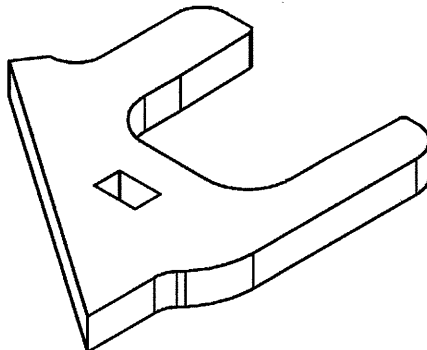


ARCHIV
2.9.2019

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ZM/19/00559



t=6

Tolerances for section
to DIN 6930 Part 2
accuracy grade m

outline length WN 10535

outer 256 mm
inner 26 mm

Condition at time of delivery

de-scaled (degree of purity
SA 2 1/2 acc. ISO 8501-1) X

without burrs acc. WN 11310 X

Permissible top-end rounding
during flame cutting (also
positive bead acc. WN 10572)

oil-free / free of grease X

oiled

oiling permissible

alternatively identify condition
at time of delivery with an X

First angle projection		06	contour optimized	T72819			
General tolerance (GT) in mm		Index		alteration		Change no	Fit
Size range		Inspection dim.		Material: S235JR		Weight:	
≤ 30 > 30 > 120 > 400 > 1000		Auxiliary dim. ()		opt. S355MC		in kg	
GT coarse		Date		Blank no:		0.1	
L 1 2 3 4		28.07.2015		Title:		Prod.	
A 1 2 4 6		29.07.2015		support		Scale	
Lengths (L) and angle (L/Δ) = ± GT		31.08.2015		anti rotation		1:1	
Tolerance Symbols ISO 1101		M.check.		Drawing number		Sheet:	
○ roundness = 1/20-Tol.				11204331942		1	
□ straightness/flatness = GT						of: 1	
⊙ concentricity/run out = GT							
≡ symmetry = GT							
// parallelism = GT							
⊕ position = GT							
Languages:		Confidential document		Repl. 11204331919		Orig.	
DE, EN		Refer to protection notice ISO 16016				14.08591/D2D/001/06	

Released

14.08591/D2D/001/06

A4

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